

SERIES CA5540 IMPACT RESISTANT
VINYL CASEMENT WINDOW

FLORIDA PRODUCT APPROVAL #330

DESIGN PRESSURE RATING
SEE TABLE 1

IMPACT RATING
RATED FOR LARGE & SMALL MISSILE IMPACT RESISTANCE MISSILE LEVEL D, WINDZONE 4

1) THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE CURRENT FLORIDA BUILDING CODE.

2) SHUTTERS ARE NOT REQUIRED WHEN USED IN WIND-BORNE DEBRIS REGIONS.

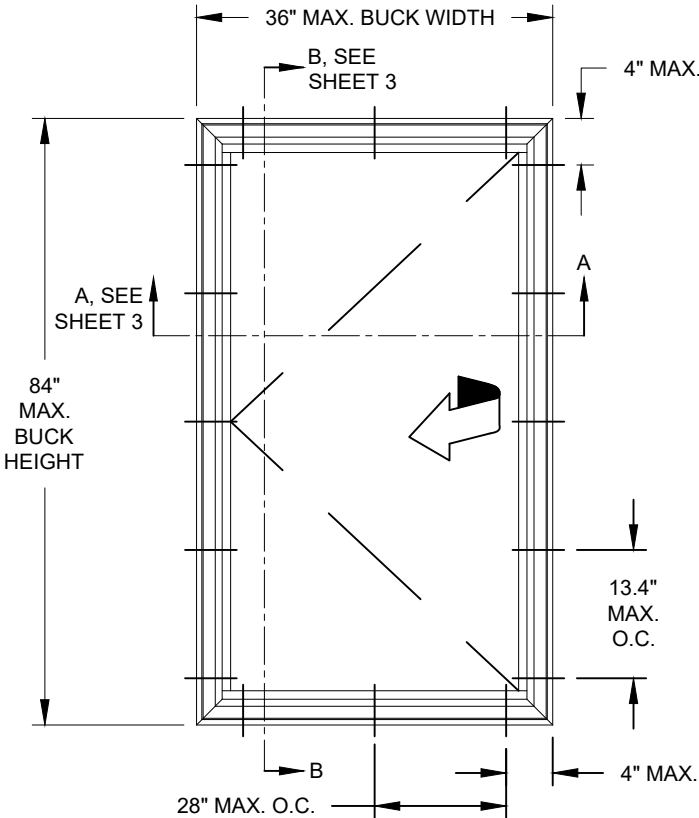
3) MASONRY ANCHORS MAY BE USED INTO WOOD AS PER TABLE 1. ALL WOOD BUCKS LESS THAN 1-1/2" THICK ARE TO BE CONSIDERED 1X INSTALLATIONS. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SUBSTRATE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. WOOD BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD.

4) ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO. USE ANCHORS OF SUFFICIENT LENGTH. OVERALL SEALING/FLASHING STRATEGY FOR WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS AND IS BEYOND THE SCOPE OF THESE INSTRUCTIONS.

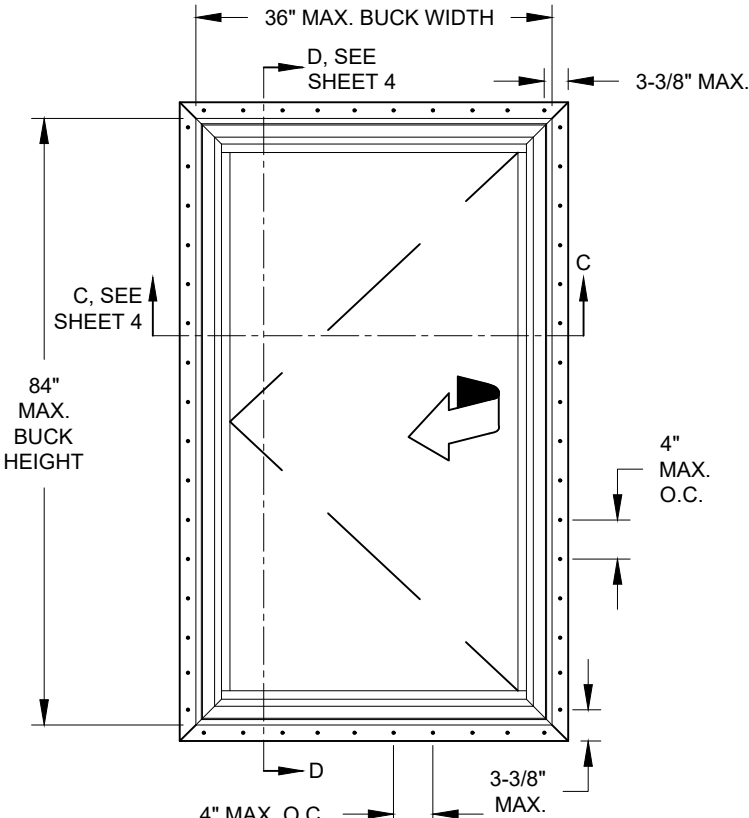
5) SHIMS ARE REQUIRED AT EACH ANCHOR LOCATION WHERE THE PRODUCT IS NOT FLUSH TO THE SUBSTRATE. USE SHIMS CAPABLE OF TRANSFERRING APPLIED LOADS. WOOD BUCKS, BY OTHERS, MUST BE SUFFICIENTLY ANCHORED TO RESIST LOADS IMPOSED ON THEM BY THE WINDOW.

6) THE ANCHORAGE METHODS SHOWN HAVE BEEN DESIGNED TO RESIST THE WIND LOADS CORRESPONDING TO THE REQUIRED DESIGN PRESSURE. THE 33-1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. THE 1.6 LOAD DURATION FACTOR WAS USED FOR THE EVALUATION OF ANCHORS INTO WOOD. ANCHORS THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE FOR CORROSION RESISTANCE.

7) FRAME FLANGE OR INTEGRAL FINS MAY BE TRIMMED IN-FIELD TO CREATE AN EQUAL-LEG FRAME.



ELEVATION FOR TYP.
EQUAL LEG/BOX &
FLANGE FRAME



ELEVATION FOR TYP.
FIN & J-CHANNEL
FRAME

TABLE 1:

Window Buck Size		Reinf. Level	Design Pressure		Product Rating
Width	Height		(+) psf	(-) psf	
36"	71.593"	Standard	50	50	LC-PG50
34.365"	75"	Standard			
36"	84"	HD	65	70	LC-PG65

Revision:	B) NO CHANGES IN THIS SHEET.
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PGT Custom Windows and Doors 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600		REGISTRATION #29296		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	
VINYL CASEMENT WINDOW (LM)		Date		06/12/11	
GENERAL NOTES & ELEVATIONS		By		A. MORLESIN	
CA5540		Sheet		1 OF 4	
DWG No.		5540FPA-LM		Rev.	
B					

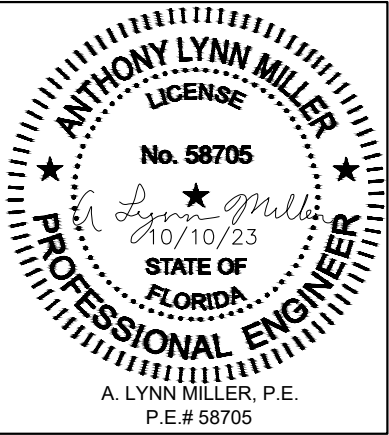


TABLE 2: ANCHORS INSTALLED THROUGH FRAME

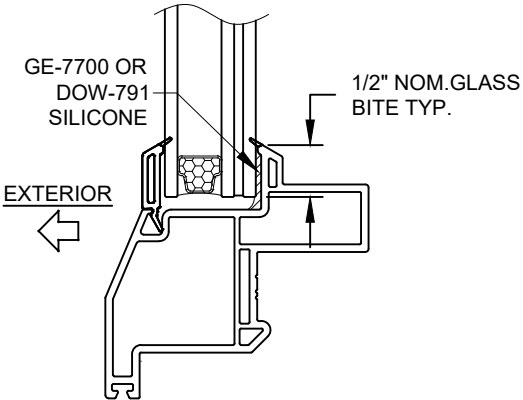
Anchor	Substrate	Min. Edge Distance	Min. Embedment
#10 SMS (steel, 18-8 S.S. or 410 S.S.) Max. DP of 50.0 psf	P.T. Southern Pine (SG=0.55)	7/16"	1-3/8"
	Steel, A36	3/8"	0.050"
	Steel Stud, A653 Gr. 33	3/8"	0.0346" (20 Ga.)
	Aluminum, 6063-T5	3/8"	0.0713" (14 Ga.)
#12 SMS (steel, 18-8 S.S. or 410 S.S.)	P.T. Southern Pine (SG=0.55)	9/16"	1-3/8"
	Steel, A36	3/8"	0.050"
	Steel Stud, A653 Gr. 33	3/8"	0.0346" (20 Ga.)
	Aluminum, 6063-T5	3/8"	0.0713" (14 Ga.)
1/4" Ultracon+ (steel)	P.T. Southern Pine (SG=0.55)	1"	1-3/8"
	Concrete (min. 3.00 ksi)	1"	1-3/4"
	Ungrouted CMU, (ASTM C-90)	2-1/2"	1-1/4"
1/4" Crete-Flex (410 S.S.)	P.T. Southern Pine (SG=0.55)	1"	1-3/8"
	Concrete (min. 3.35 ksi)	1"	1-3/4"
	Ungrouted CMU, (ASTM C-90)	2-1/2"	1-1/4"
1/4" Aggre-Gator (18-8 S.S.)	Concrete (min. 3.275 ksi)	1-1/2"	1-3/8"
	P.T. Southern Pine (SG=0.55)	1"	1-3/8"
	Ungrouted CMU, (ASTM C-90)	2"	1-1/4"

TABLE 3: ANCHORS INSTALLED THROUGH INTEGRAL FIN

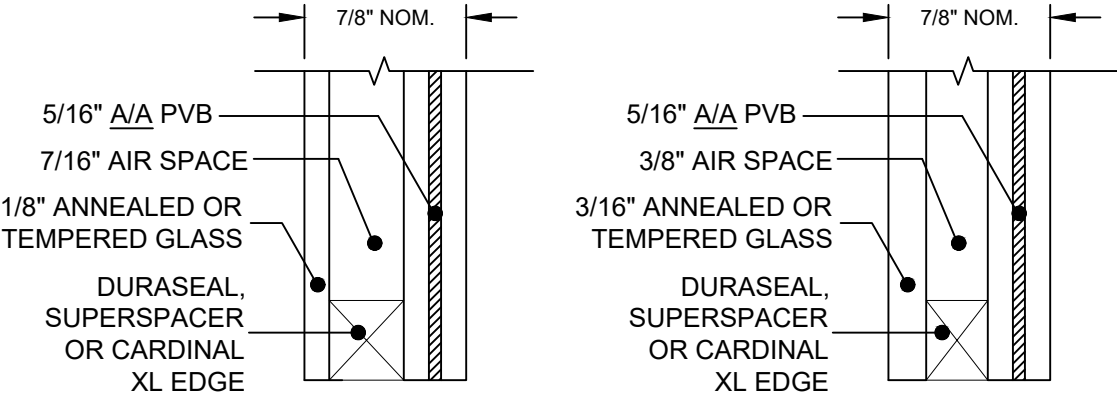
Anchor	Substrate	Min. Edge Distance	Min. Embedment
2-1/2" x .131" Common Nail Max. DP of 50.0	P.T. Southern Pine (SG=.55)	9/16"	2-7/16"
2-1/2" x .131" Ring-shank Nail	P.T. Southern Pine (SG=.55)	9/16"	2-7/16"
2-1/2" x .145" Roofing Nail	P.T. Southern Pine (SG=.55)	9/16"	2-7/16"
#10 SMS (steel, 18-8 S.S. or 410 S.S.)	P.T. Southern Pine (SG=.55)	3/4"	1-3/8"
	Aluminum, 6063-T5	3/8"	0.0713" (14 Ga.)
	Steel Stud, Gr. 33	3/8"	0.0346" (20 Ga.)
	Steel, A36	3/8"	0.050"

ANCHOR NOTES:

- 1) "UNGROUTED CMU" VALUES MAY BE USED FOR GROUTED CMU APPLICATIONS.
- 2) PANHEAD, FLATHEAD OR HEXHEAD ARE ACCEPTABLE.
- 3) ANCHOR LENGTH TO BE SO THAT A MIN. OF 3 THREADS EXTEND BEYOND THE METAL SUBSTRATE.



TYP. GLAZING DETAIL



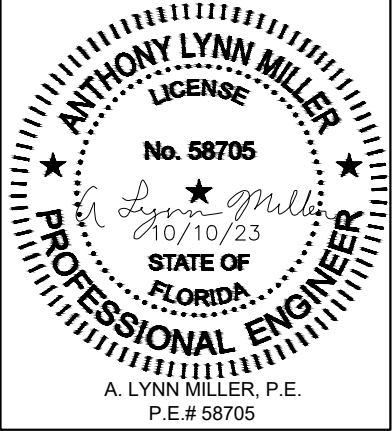
GLASS TYPES

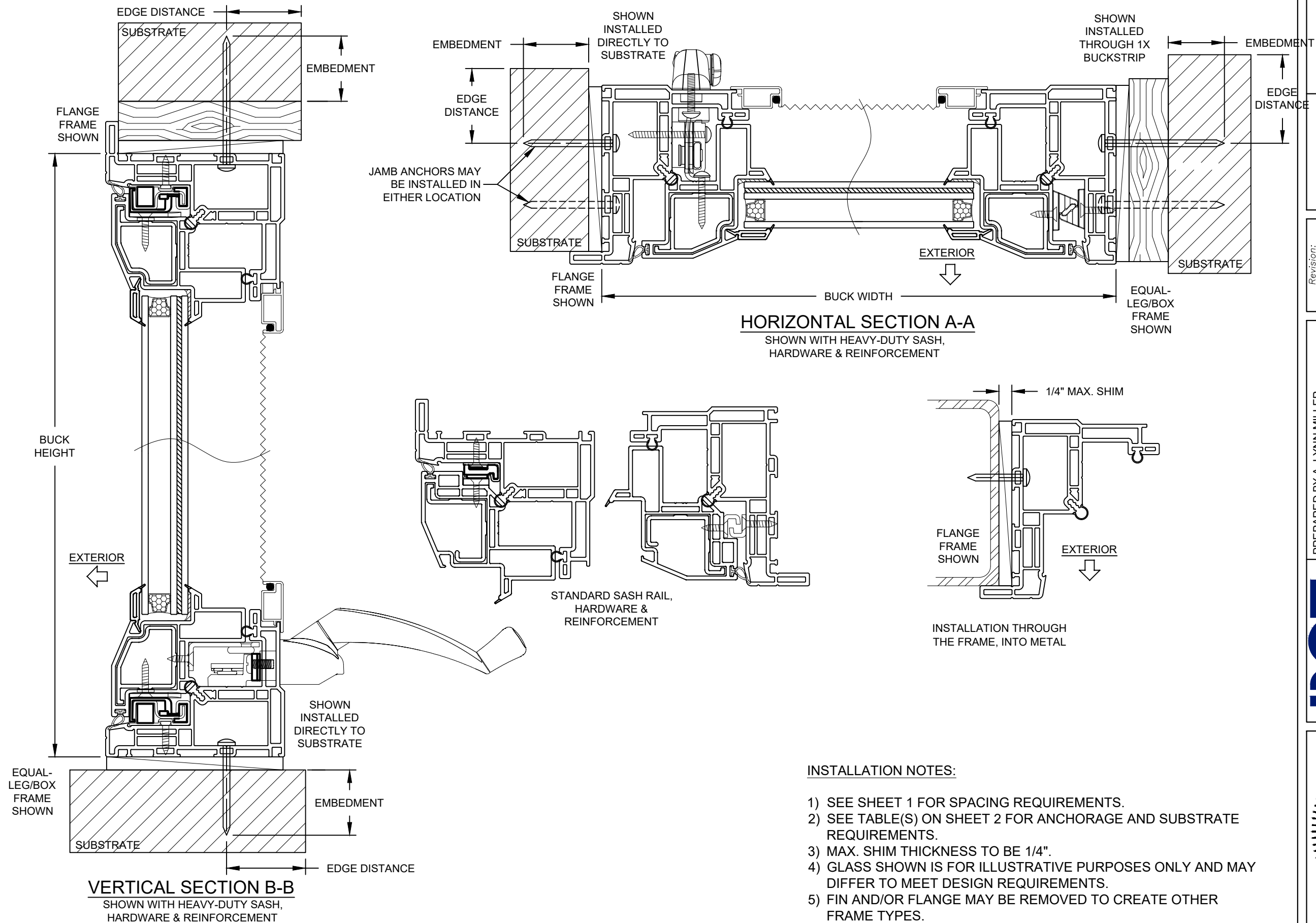
PVB = KURARAY TROSIFOL PVB INTERLAYER BY KURARAY AMERICA, INC.
A = ANNEALED
H = HEAT STRENGTHENED

Revision:

B) REMOVED 1/4" & 3/16" ULTRACON FROM ANCHOR TABLES. 8/23

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date	06/12/11	By	A. MORLESIN	DWG No.	5540FPA-LM	Rev.	B
		VINYL CASEMENT WINDOW (LM)		GLASS/ANCHORS OPTIONS		2 OF 4	CA5540		
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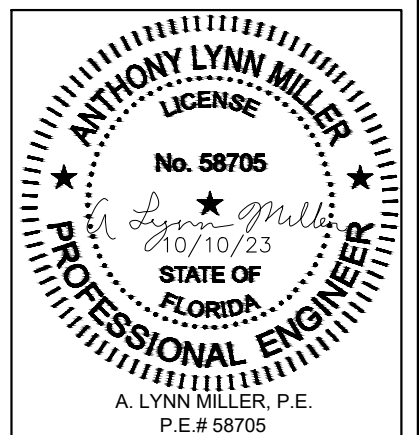


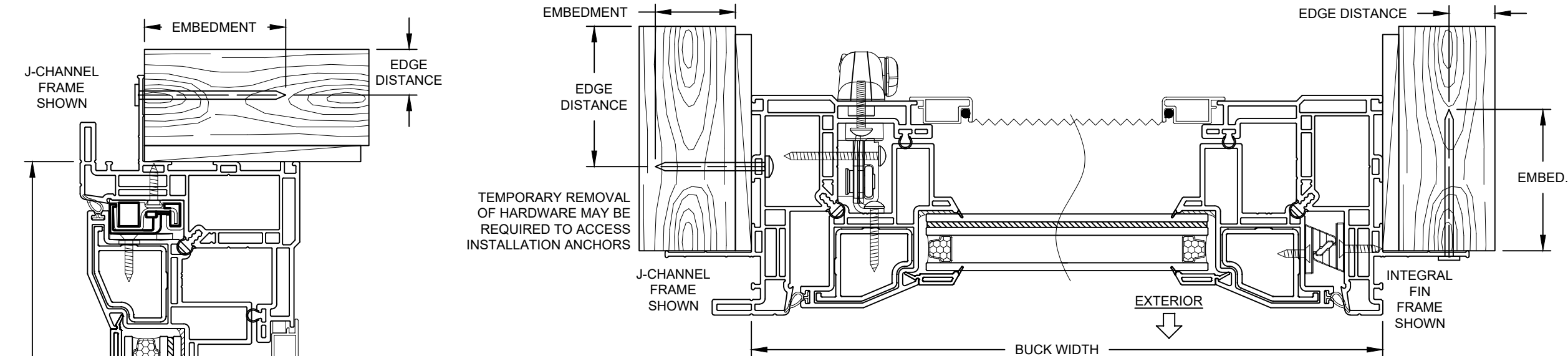
INSTALLATION NOTES:

- 1) SEE SHEET 1 FOR SPACING REQUIREMENTS.
- 2) SEE TABLE(S) ON SHEET 2 FOR ANCHORAGE AND SUBSTRATE REQUIREMENTS.
- 3) MAX. SHIM THICKNESS TO BE 1/4".
- 4) GLASS SHOWN IS FOR ILLUSTRATIVE PURPOSES ONLY AND MAY DIFFER TO MEET DESIGN REQUIREMENTS.
- 5) FIN AND/OR FLANGE MAY BE REMOVED TO CREATE OTHER FRAME TYPES.

Revision: B) NO CHANGES IN THIS SHEET.

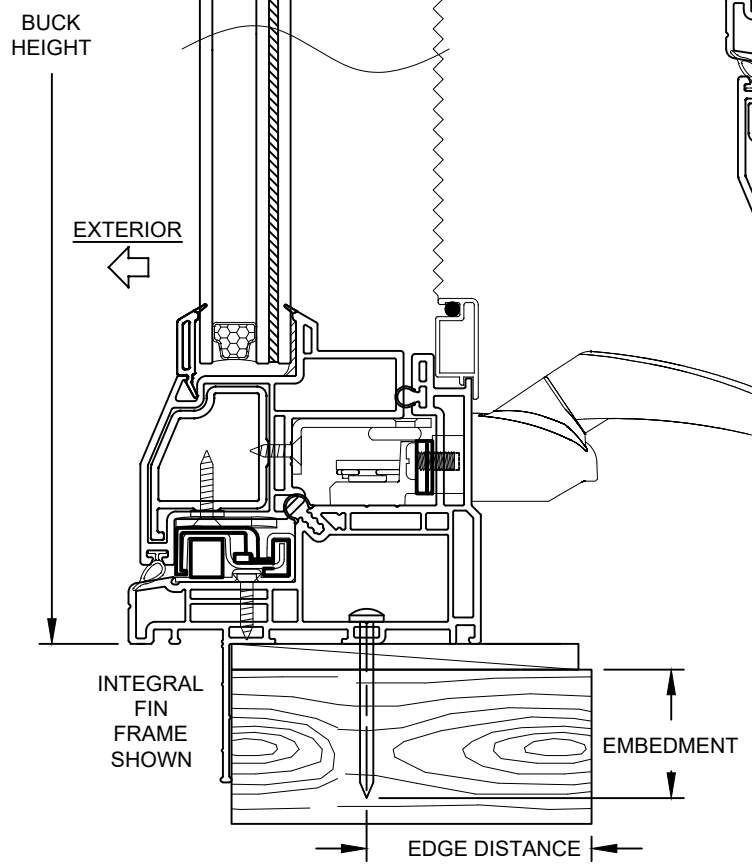
 Custom Windows and Doors		1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600			PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600		
		REGISTRATION #29296					
Title		VINYL CASEMENT WINDOW (LM)			Date		06/12/11
Series Desc.		FLANGE/EQUAL-LEG INSTALL.			Drawn By		A. MORLESIN
Sheet		CA5540		3 OF 4		DWG No. 5540FPA-LM	
Rev.		B					





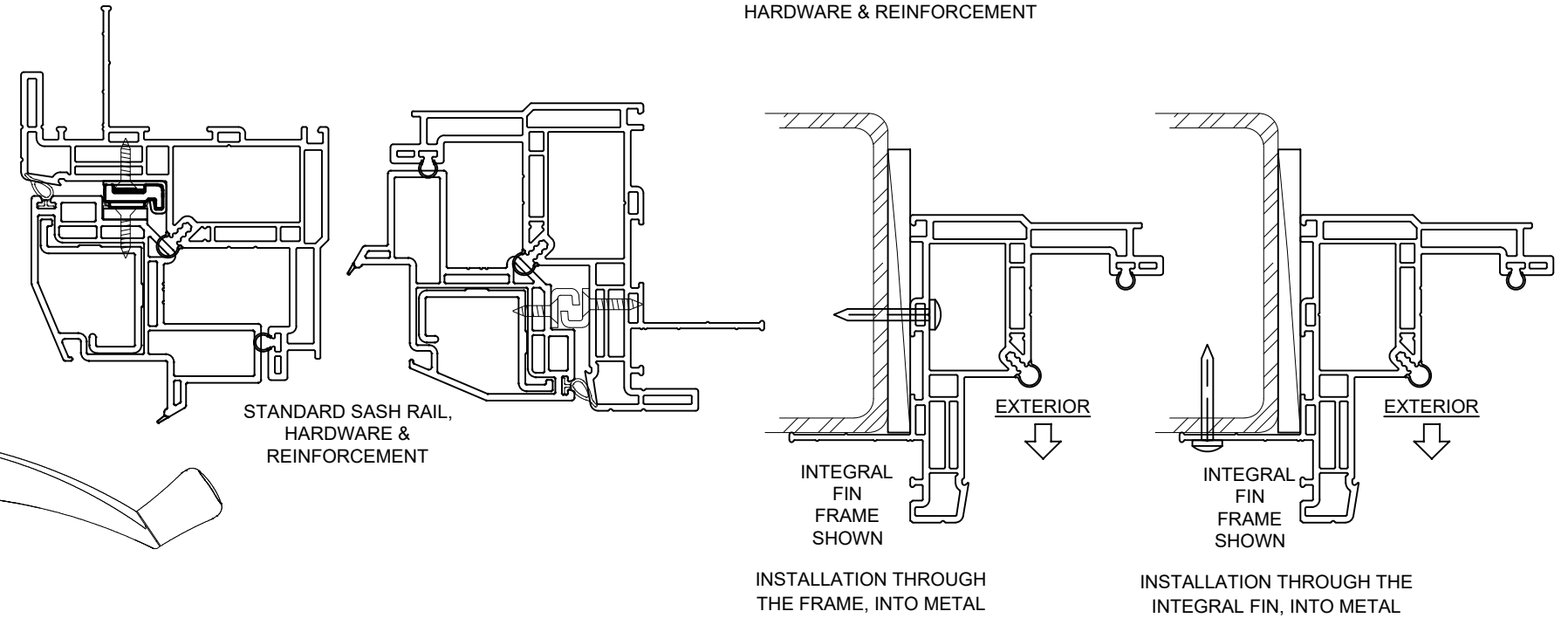
HORIZONTAL SECTION C-C

SHOWN WITH HEAVY-DUTY SASH,
HARDWARE & REINFORCEMENT



VERTICAL SECTION D-D

SHOWN WITH HEAVY-DUTY SASH,
HARDWARE & REINFORCEMENT



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		VINYL CASEMENT WINDOW (LM)		INTEGRAL FIN INSTALLATION		4 OF 4	CA5540	Sheet	

